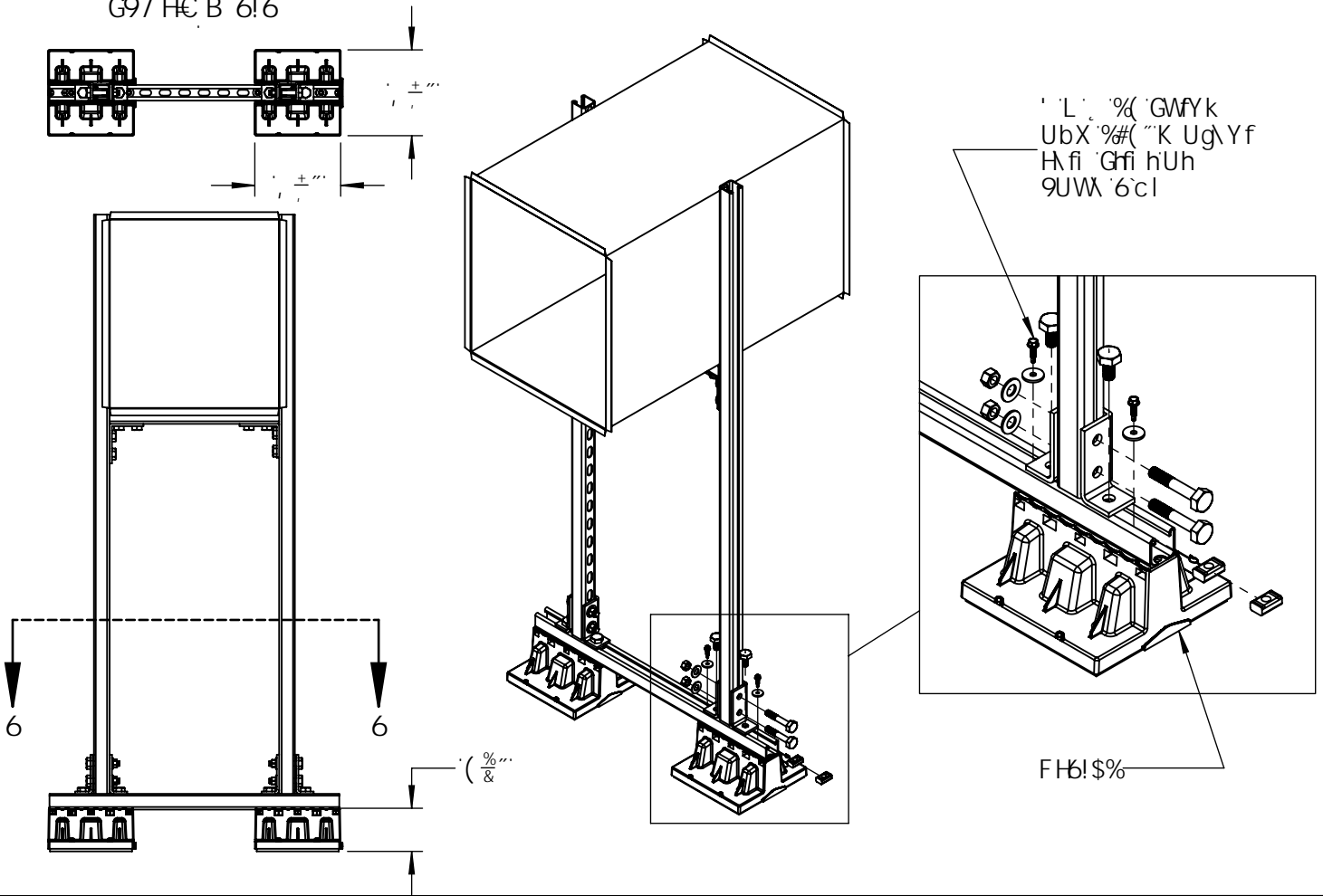


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 US PAT. 7,731,131 CAN. PAT. 2,675,158
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